

**BBIT**  
**Heat-shrinkable busbar insulation tubing**  
**Voltage class 36 kV**  
**Application Ø 11 – 125 mm**

**Product description**

BBIT is a thick wall, heat-shrinkable tubing which provides insulation enhancement and protection against flashover and accidentally induced discharge. Particularly useful in confined spaces, BBIT tubing can be used on both circular and rectangular copper or aluminium busbars. On application of heat the tubing shrinks snugly over the busbar profile ensuring that the required minimum wall thickness is obtained. BBIT tubing can be installed easily during large scale production using an oven or in the field using a gas torch or hot air. BBIT tubing is manufactured from a non-halogen based polymer which has excellent performance in high voltage environments and reduces the noxious and corrosive effects in fire situations.

**Applications**

The use of BBIT tubing allows equipment designers the freedom to reduce air spacing between busbars, such as in the manufacture of switch-gear cabinets where space is at a premium. BBIT tubing provides flashover protection up to 36 kV.

**Clearance reduction**

The table below indicates the clearance reductions which are possible using BBIT tubing. These are derived from BIL, AC withstand, DC withstand and discharge extinction tests. These clearances should not be adopted without testing by the user. Sharp electrodes and unusual geometries may require wider clearances.

Rated voltage (kV)	Phase-phase (mm)	Phase-ground (mm)	IEC 71-2 air clearance (mm)
<b>Round busbars</b>			
12	30	40	120
17.5	45	60	160
24	60	90	220
36	100	160	320
<b>Rectangular busbars</b>			
12	35	45	120
17.5	55	65	160
24	70	100	220
36	140	190	320



**Features/benefits**

- Compatible with all other products in the Raychem MV insulation enhancement system
- Excellent flexibility means BBIT can be installed on a wide range of curved or bent busbars without cracking or creasing
- High shrink ratio reduces inventory and simplifies product selection
- Exceptional insulation and long term reliability even at high continuous operating temperatures
- Extremely durable, resists damage from solvents, ultraviolet light, weathering, mechanical impact and general wear and tear
- Suitable for indoor and outdoor use
- Excellent anti-tracking properties
- Good thermal emissivity and contact with busbars means no derating is required
- Flame retardant and non-halogen based material reduces flammability and the toxic and corrosive effects in fire situations
- Can be stored indefinitely at temperatures up to 50°C without loss of performance
- Over 25 years of successful operating experience

# BBIT

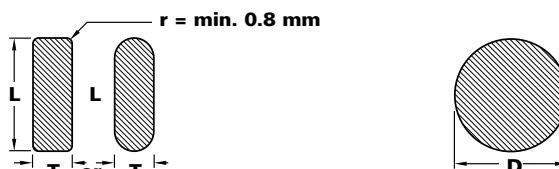
# Heat-shrinkable busbar insulation tubing

Key product specifications	Test method	Requirement
Thermal endurance	IEC 216	105°C min.
Accelerated ageing - Tensile strength - Ultimate elongation	ISO 188, ASTM D2671	168 hrs @ 120°C 10 MPa min. 300% min.
Comparative tracking index	IEC 112, VDE 0303/1	KA 3c
Dielectric strength	ASTM D149, IEC 243	180 kV/cm min. @ 2 mm 150 kV/cm min. @ 2.5 mm 120 kV/cm min. @ 3 mm
Smoke index	NES 711	Less than 120
Acid gas generation	Raychem PPS 3010 4.23	Less than 1% by weight
Low temperature flexibility	ASTM D2671 Procedure C	No cracking after 4 hrs @ -40°C

**Note:** For further product specification information see Raychem PPS 3010/04.

## Product selection

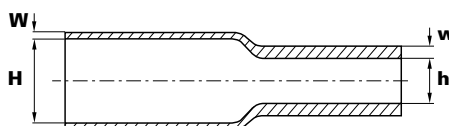
BBIT should normally be used on the following busbar sizes



## Product size

	Rectangular bars, L + T (mm)		Round bars, D (mm)	
	min.	max.	min.	max.
BBIT 25/10	17	28	11	20
BBIT 40/16	28	45	18	32
BBIT 65/25	44	69	28	47
BBIT 100/40	69	102	44	72
BBIT 150/60	102	148	65	105
BBIT 175/80	133	196	85	125

## Ordering information



## Ordering description

Ordering description	Inside diameter (mm)		Wall thickness (mm)		UOM: m spool length
	H min.	h max.	W nom.	w min.	
BBIT 25/10-A/U	25	10	1.6	3.6	25
BBIT 40/16-A/U	40	16	1.6	3.6	20
BBIT 65/25-A/U	65	25	1.6	3.6	15
BBIT 100/40-A/U	100	40	1.6	3.6	15
BBIT 150/60-A/U	150	60	1.6	3.6	15
BBIT 175/80-A/U	175	80	1.6	3.6	10

**Note:** Dimensions in mm unless otherwise stated. W, H = as supplied, w, h = after free recovery. Maximum longitudinal change after free recovery: ±5%. Maximum eccentricity: 35% (as supplied), 15% (after free recovery). Fit the larger size of BBIT if two sizes fit the required application. Installation instructions EPP 0618 5/96 and Material Safety Data Sheet available on request.

## Technical reports

- UVR 8136 – (PPR 513) Performance report on busbar insulation for round busbars
- UVR 8137 – (PPR 537) Performance report on busbar insulation for rectangular busbars
- UVR 8003 – Supplementary qualification of BBIT
- UVR 8130 – Resistance of BBIT, MWMTM and RNF 100 to 10% HF solution, surface resistance and other tests
- UVR 8091 – Production-scale installation of BBIT/BPTM
- UVR 8194 – Long term weathering and thermal ageing of BBIT and BPTM tubing

All of the above information, including drawings, illustrations and graphic designs, reflects our present understanding and is to the best of our knowledge and belief correct and reliable. Users, however, should independently evaluate the suitability of each product for the desired application. Under no circumstances does this constitute an assurance of any particular quality or performance. Such an assurance is only provided in the context of our product specifications or explicit contractual arrangements. Our liability for these products is set forth in our standard terms and conditions of sale. ALR, AMP, AXICOM, B&H, BOWTHORPE EMP, CROMPTON INSTRUMENTS, DORMAN SMITH, DULMISON, GURO, HELLSTERN, LA PRAIRIE, MORLYNN, RAYCHEM, and SIMEL are trademarks.



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